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1. HIGH QUALITY FULLY ANNEALED SEAMLESS TYPE 316, AUSTENITIC STAINLESS STEEL HYDRAULIC TUBING ASTM A213,A269, A632 OR EQUIVALENT. HARDNESS Rb80 OR LESS. TUBING TO BE FREE OF SCRATCHES. O.D. TOLERANCE NOT TO EXCEED -.003.
2. USE PROPER TUBE BENDER TO BEND THE TUBE. KEEP THE TUBE ENDS STRAIGHT AND PROPER ROUNDNESS WITHOUT SCRATCH.
3. BOTH I.D. AND O.D. OF TUBES SHOULD BE DEBURRED AFTER CUTTING.
4. DIMENSIONS IN [] ARE MILLIMETERS.

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